

# LEATHER

Only premium leather skins go to make up our **leather-upholstered sofas**, armchairs, furnishings and accessories. Up to 4.5-mm thick, these large hides mainly come from bulls bred in Italy and Northern Europe.

We have been working with a select number of reliable Italian tanneries for years now and we invest heavily in innovation and research so we can offer cutting-edge tanning methods.

This is the only way to bring to our customers original premium hides which imbue our products with a superlative aesthetic edge which stays unaltered despite the passing of the years.



| C046        | C119 | PIUMA E500 | E503 | E513 | E515 |
|-------------|------|------------|------|------|------|
|             |      |            |      |      |      |
| E516        | E517 | E521       | E523 | E524 | E525 |
|             |      |            |      |      |      |
| E526        | E529 | E531       | E533 | E535 | E537 |
|             |      |            |      |      |      |
| E538        | E539 | e540       | E541 | E542 | E543 |
| PAMPAS E900 | E906 | E910       | E913 | E921 | E923 |
|             |      |            |      |      |      |
| E925        | E926 | E932       | E933 | E934 | E935 |

| E936       | E937 | E938       | E939 | PAMPAS E940 | F300         |
|------------|------|------------|------|-------------|--------------|
|            |      |            |      |             |              |
| f303       | F304 | BURT F610  | F611 | F612        | F613         |
|            |      |            |      |             |              |
| F614       | F615 | F616       | F617 | F618        | F619         |
|            |      |            |      |             |              |
| F620       | F621 | DANKA F776 | F777 | F778        | F784         |
|            |      |            |      |             |              |
| F785       | F791 | F800       | F801 | F802        | F803         |
| NUBUK H258 | H259 | H260       | H263 | H264        | J264_diamond |

| H265 | H270       | H271 | H273                   | H275 | H276 |
|------|------------|------|------------------------|------|------|
|      | _          |      |                        |      |      |
|      |            |      |                        |      |      |
| H278 | MAORI H681 | H682 | H684                   | H685 | H686 |
|      |            |      |                        |      |      |
|      |            |      |                        |      |      |
| H687 | H688       | H689 | H690                   | H691 | Н692 |
|      |            |      |                        |      |      |
|      |            |      |                        |      |      |
| H697 | PONY J110  | J111 | DELUXE J700            | J703 | J705 |
|      |            |      |                        |      |      |
| J706 | J707       | J708 | DELUXE SAUVAGE<br>J720 | J723 | J725 |
|      |            |      |                        |      |      |

J727

J726

J728

## CLUB

Never a starting grade leather has ever been more luxurious than our Club leather... for other companies, a comparable leather is already their middle of the road... for Gamma, "Club" is only the beginning... and what a start! Finely pigmented leather which retains the characteristics and features of precious semi aniline leathers, with a semi glossy look and shiny hand. The grain, uniform on all the batches, is printed during the production process.

The regular aspect reflects the quality and the beauty. The leather may be buffed (corrected) to reduce few natural scarring and blemish in the hides, without compromising its outstanding softness to the touch. Perfect leather for everyday use.

| CATEGORY | ORIGIN         | PLACE OF ORIGIN | FINISHING    | GRAIN        | THICKNESS      |
|----------|----------------|-----------------|--------------|--------------|----------------|
|          | bovine leather | Europe          | semi aniline | corrected    | 1.4 – 1.6      |
| C        | LOOK           | GRAIN TYPE      | DEYING TYPE  | COLOUR RANGE | TANNING        |
|          | semi shiny     | uniform printed | embossed     | uniform      | chrome tannage |

## PAMPAS

It is never too late to feel the superior quality of what represents one of the best protected leather on the market... Pampas by Gamma! Strong leather for those who love perfection in their hides. Top finished article, with grain printed and uniform. This leather offers a combination of softness and feel of full aniline leather with the protective benefits of a surface finish. The leather may be buffed (corrected) to reduce few natural scarring and blemish in the hides, without compromising its outstanding softness to the touch. If you belong to the ones that "live and love" their couch... this is the leather for you and your whole family.

| CATEGORY | ORIGIN         | PLACE OF ORIGIN | FINISHING   | GRAIN        | THICKNESS      |
|----------|----------------|-----------------|-------------|--------------|----------------|
|          | bovine leather | Europe          | pigmented   | corrected    | 1.8 - 2.0      |
| E        | LOOK           | GRAIN TYPE      | DEVING TYPE | COLOUR RANGE | TANNING        |
|          | semi shiny     | uniform printed | embossed    | uniform      | chrome tannage |

## PIUMA

Beyond the thickness... only softness, tenderness and the luxurious feeling of the Piuma can attract the consumers who want to buy the most attractive between the natural leathers. The ones that are prized and recognized for their unique natural feel. Piuma is a leather which have been aniline dyed in a vat process with no color coating added to the surface. Finely worked full grain leather, specially treated to retain the characteristic and features of top quality aniline leathers, with a natural and opaque look but most of all soft and velvety hand. The grain is naturally plumped during the production process, so it is uneven of irregular to reflect all its quality and interior beauty.

| CATEGORY | ORIGIN         | PLACE OF ORIGIN     | FINISHING   | GRAIN   | THICKNESS      |
|----------|----------------|---------------------|-------------|---|----------------|
|          | bovine leather | Europe              | aniline     | full grain  | 1.4 - 1.6      |
| F        | LOOK           | GRAIN TYPE          | DEYING TYPE | COLOUR RANGE  | TANNING        |
| -        | natural matte  | natural, with grain | embossed    | slight difference between hides<br>in same batch, slight differences<br>between batches | chrome tannage |

## BURT

Being fashionable has never been so easy thanks to our latest introduction in the world of the prestige leathers. Burt is all about a softy and plushy feeling all around you while enjoying your hand made Gamma sofa. This is a pure aniline leather with a unique touch and a "rugged" look. The differences of the color in the batch of the same lot are due to the different absorption of the dye during the production process. The grain is very flat and gives a total comfortable touch. Full aniline dyed leathers are more susceptible of absorbing liquids because of the natural porosity of the hide.

| CATEGORY | ORIGIN                  | PLACE OF ORIGIN     | FINISHING         | GRAIN   | THICKNESS      |
|----------|-------------------------|---------------------|-------------------|---|----------------|
|          | bovine leather          | Europe              | nubuck touched up | full grain  | 1.3 - 1.5      |
| F        | LOOK                    | GRAIN TYPE          | DEYING TYPE       | COLOUR RANGE  | TANNING        |
|          | natural, pull up effect | natural, with grain | aniline           | slight differences between hides<br>in same batch, differences<br>between batches | chrome tannage |

## DANKA

And now are you ready for the best... for the ones that has it all... thickness and softness in one "unique" leather... Danka by Gamma... the one and only! Acclaimed by our customers in whole those years, this leather is a finely worked full grain leather, specially treated to retain the characteristics and features of top quality leather without compromising on its thickness which reach the 2.1 mm. The hand runs smoothly on its surface, a combination of a velvety feeling with an uncompromising depth. The grain is naturally plumped during the production process, so it is uneven of irregular to reflect all its quality and interior beauty.

| CATEGORY | ORIGIN         | PLACE OF ORIGIN     | FINISHING   | GRAIN   | THICKNESS      |
|----------|----------------|---------------------|-------------|---|----------------|
|          | bovine leather | Europe              | aniline     | full grain  | 1.9 – 2.1      |
| F        | LOOK           | GRAIN TYPE          | DEYING TYPE | COLOUR RANGE  | TANNING        |
| •        | natural matte  | natural, with grain | embossed    | slight difference between hides<br>in same batch, slight differences<br>between batches | chrome tannage |

## ZERO IMPACT

Our attention to the more and more demanding requests of sustainable products has an effective response in the Zero Impact project, that combines the production of leather to the utmost respect to the environment: the total emission of CO2 released is compensated thanks to a program of reforestation!

This natural and elegant leather has excellent quality and exclusive colors but, above all, is Free of Chrome! Suggestion is a full-grain, semi aniline leather, with a silky, rich and powdery touch, which can enhance the main features of the natural grain. The quality of this product was created mainly by the selection of the best European raw hides and is then enhanced by tanning and finishing processes that gives the skin a thin layer of protection to make it more durable.

| CATEGORY | ORIGIN         | PLACE OF ORIGIN     | FINISHING    | GRAIN   | THICKNESS           |
|----------|----------------|---------------------|--------------|---|---------------------|
|          | bovine leather | Europe              | semi aniline | full grain  | 1.9 - 2.1           |
| F        | LOOK           | GRAIN TYPE          | DEYING TYPE  | COLOUR RANGE  | TANNING             |
|          | natural matte  | natural, with grain | embossed     | slight difference between hides<br>in same batch, slight differences<br>between batches | chrome-free tannage |

#### VINTAGE

The "Vintage" leather is designed to age beautifully thanks to oil which gives to the leather a very soft touch and the vegetable wax creates an uniform everlasting "old luggage" look.

Differences in color, even in the same batch, are due to the natural absorption during the production process and to the oils and waxes applied too.

| CATEGORY | ORIGIN                     | PLACE OF ORIGIN | FINISHING                | GRAIN   | THICKNESS      |
|----------|----------------------------|-----------------|--------------------------|---|----------------|
|          | bovine leather             | Europe          | aniline with oil and wax | full grain  | 1.1 – 1.3      |
| н        | LOOK                       | GRAIN TYPE      | DEYING TYPE              | COLOUR RANGE  | TANNING        |
|          | oiled, semi shiny, natural | natural, smooth | greasy                   | differences in individual hides,<br>differences between hides in same<br>batch, differences between batches | chrome tannage |

### NABUK

There is only one way to describe the Nubuk leather... the "Ultimate" top quality leather with an extraordinary and warm "velvet" effect for your hands and body. The grain is naturally plumped during the production process, the surface has been brushed, and have created a texture similar to a velvet.

This brushing actually breaks the surface and opens up the leather even more making it incredibly soft. This leather embraces your whole body with a texture and a comfort never felt before.

| CATEGORY | ORIGIN         | PLACE OF ORIGIN     | FINISHING   | GRAIN   | THICKNESS      |
|----------|----------------|---------------------|-------------|---|----------------|
|          | bovine leather | Europe              | nubuck      | nubuck  | 1.8 - 2.0      |
| H T      | LOOK           | GRAIN TYPE          | DEYING TYPE | COLOUR RANGE  | TANNING        |
|          | cloudy         | natural, with grain | embossed    | slight differences between hides<br>in same batch, differences<br>between batches | chrome tannage |

## DELUXE

Ultra exclusive full grain pure aniline, with natural look and silky hand. The + 3.0 thickness makes it strong and resistant. This top notch leather is the best you can find on the market. Being a full aniline die makes it not protected against any oil based stains while slight protected against water based ones. The Deluxe leather is only for the top and for the ultimate "lovers" of the thick and soft leather!.

| CATEGORY | ORIGIN         | PLACE OF ORIGIN     | FINISHING               | GRAIN   | THICKNESS                |
|----------|----------------|---------------------|-------------------------|---|--------------------------|
|          | bovine leather | Europe              | water repellent aniline | full grain  | 3. <mark>0 - 3</mark> .5 |
|          | LOOK           | GRAIN TYPE          | DEYING TYPE             | COLOUR RANGE  | TANNING                  |
| 1        | natural matte  | natural, with grain | embossed                | difference between hides<br>in same batch, differences<br>between batches | chrome tannage           |

- This is a very natural product.

- Dust periodically with a soft and dry, not abrasive white cloth for the normal cleaning.

- Do not use any other cleaning system except what has been written before.

In particular do not use abrasive or aggressive products, petrol, detergents, alcohol, ammonia, acid substances, products containing silicone, or solvents of any kind (including nail polish remover), as they damage leather and cause staining and/or discolouring.

#### Caution

- Keep the sofa at least 2 feet away from heat sources such as heaters or radiators.

- In order to protect the leather and prevent the colour from fading, avoid direct exposure of the sofa to sunlight or powerful lamps.

- The use of non-recommended detergents and cleaning methods may irremediably damage the leather, causing cracks and/or discolouring. Never use harsh chemicals or cleaning agents (such has furniture polish, ammonia, or detergent soaps).

Avoid all products containing solvents, silicones, or oils, as they may negatively affect the leather's surface Gamma will not be liable for any loss or damage from failure to comply with this cleaning procedure.